



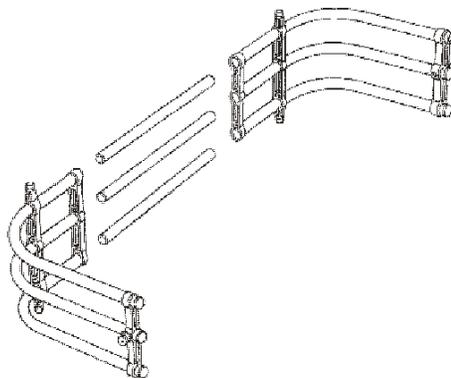
INSTALLATION INSTRUCTIONS

APPLICATION: BED X-TENDER, FULL SIZE TRUCKS

AUTOMOTIVE PRODUCTS, INC.

BED X-TENDER
ASSEMBLIES

10-0000
10-0020



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	DRIVER CURVED TUBE ASSEMBLY	14mm WRENCH
1	PASSENGER CURVED TUBE ASSEMBLY	10mm WRENCH
3	CENTER TUBES	T-20 TORX WRENCH
2	SQUARE BRACKET DRV/PASS	9/64" DRILL BIT
6	SHEET METAL SCREWS (PHILLIPS HEAD)	PHILLIPS SCREW DRIVER
6	THIN WEDGES	RUBBER MALLET
6	THICK WEDGES	DRILL
6	STANCHION ADJUSTMENT SCREWS (TORX HEAD)	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against parts list. Read and understand instructions completely before beginning installation.
- STEP 2. Position and hold the template according to Figure 1. Use center punch in preparation to drill. (Mark or center Punch bedliner if the truck has a bedliner.)
- STEP 3. Align the bracket to the punched holes to double check the spacing is correct. (See Figure 2)
- STEP 4. Use 9/64" drill to make holes to bolt the Square Universal Mounting Bracket. (Drill through the bedliner if the truck has a bedliner.) (See Figure 3)
- STEP 5. Mount the bracket with the provided sheet metal screws. (The bracket mounts on top of the bedliner if the truck has a bedliner.) Repeat steps 2 through 5 for installing the mounting bracket on the opposite side. (See Figure 4)
- STEP 6. Insert the tubes from the middle section into the curved sections. (See Figure 5)
- STEP 7. Insert the upright bosses into the bed brackets. Note: X-Tender must be vertical to install. (See Figure 6)
- STEP 8. Adjust tubes so each side is inserted an equal amount. Insert wedges into wedge pockets in uprights. (See Figures 5 and 7)
- STEP 9. Install Wedges as shown. The thicker Wedge inserts into the upright on the outside. The thinner Wedge installs on the inner portion, creating a "sandwich" of the Upright and of the Wedges. Note that the Wedges will only fit in one position and are to be flush with the surface of the uprights. (See Figure 7)
- STEP 10. Insert Stanchion Adjustment Torx Head Screws (one side only) and move center upright over curved tubes by tapping With a rubber mallet. (See Figure 7)
- STEP 11. Tighten the three stanchion screws after upright is securely in place (torque: 20 in-lbs.)
- STEP 12. Repeat steps 3 thru 5 for other center upright.
- STEP 13. Push down on the buckle to insert into tailgate latch. To release, pull tailgate handle. Note: it may be easier to insert buckle by first pushing latch inboard with the buckle. (See Figure 8)

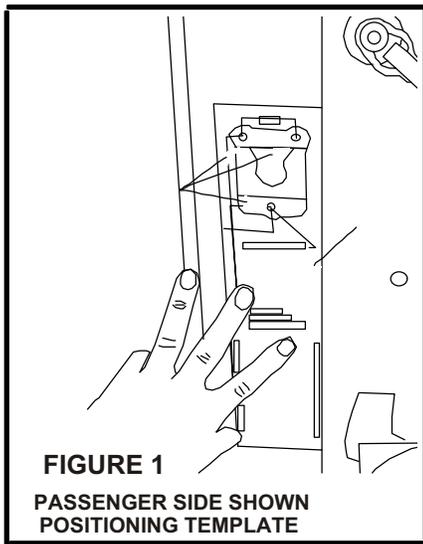


FIGURE 1
PASSENGER SIDE SHOWN
POSITIONING TEMPLATE

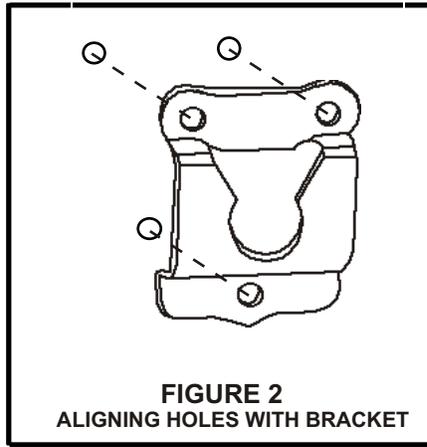


FIGURE 2
ALIGNING HOLES WITH BRACKET

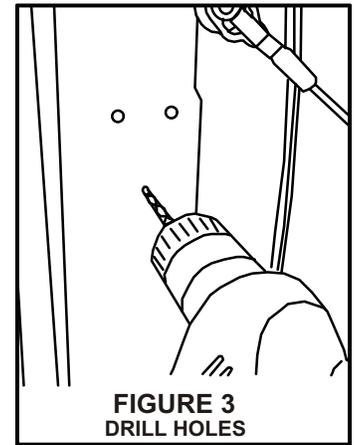


FIGURE 3
DRILL HOLES

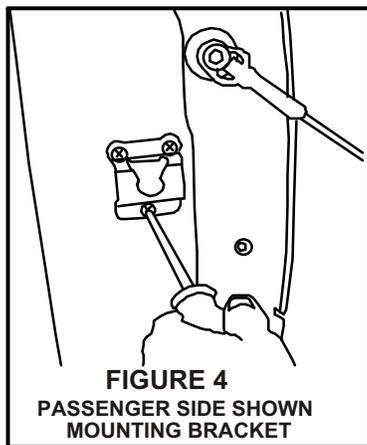


FIGURE 4
PASSENGER SIDE SHOWN
MOUNTING BRACKET

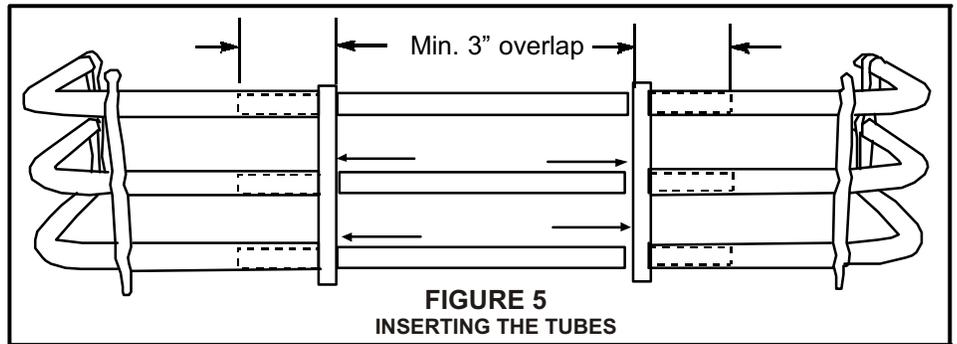


FIGURE 5
INSERTING THE TUBES

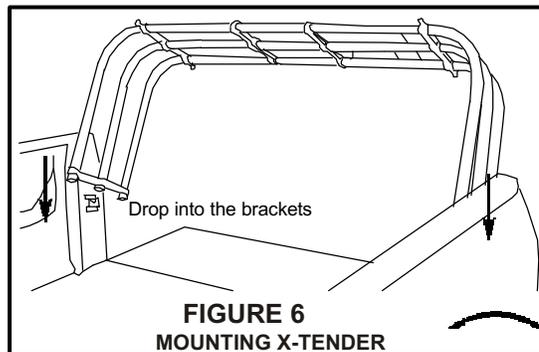


FIGURE 6
MOUNTING X-TENDER

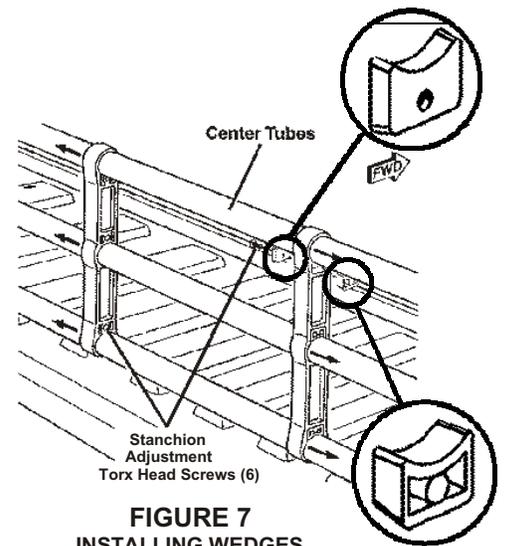


FIGURE 7
INSTALLING WEDGES

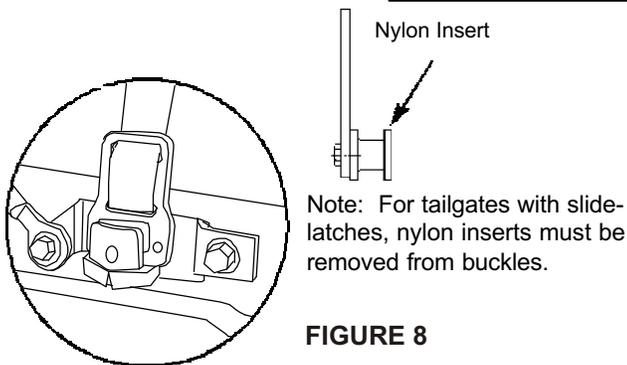


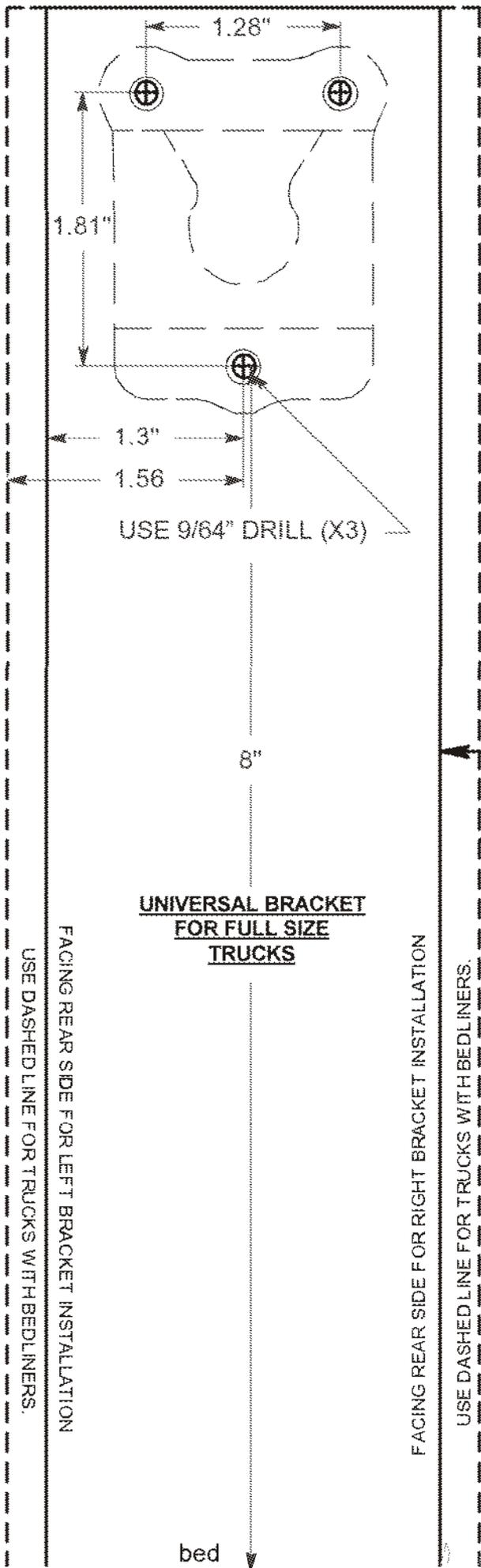
FIGURE 8

Finish protection - Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax (pure carnauba, for example) on a regular basis. The use of cleaner wax or any compound which contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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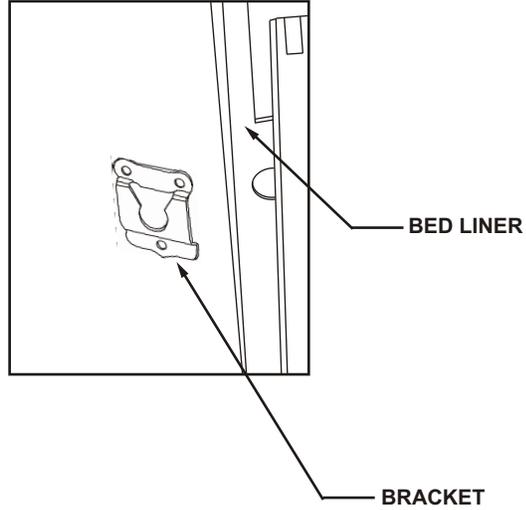
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For additional installation assistance please call
Customer service (800) 345-8476 or (626) 960-6762



TEMPLATE

FOR TRUCKS WITH BEDLINERS, USE THIS TEMPLATE ON TOP OF THE BEDLINER. **DO NOT CUT THE BEDLINER!**

BRACKET INSTALLS ON TOP OF THE BEDLINER



**CUT OR FOLD ALONG THE LINES
(ALONG THE DASHED LINES FOR TRUCKS WITH BEDLINERS)**

UNIVERSAL BRACKET FOR FULL SIZE TRUCKS

FOR FULL SIZE TRUCK

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WESTIN

Premium Quality Truck Accessories

WESTIN WARRANTY AND DISCLAIMER

THREE YEAR WARRANTY

Westin Automotive Products, Inc. guarantees the original purchaser of Westin BED X-TENDERS a three-year warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications or product neglect. This three year warranty applies only to new products and is limited to the repair or replacement of Westin products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages, This warranty is void if the carrying capacity exceeds 200 pounds, as clearly stated on the product warning label, affixed to the product.

Original purchaser must return defective merchandise, along with the purchase receipt, to the original place of purchase.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

DISCLAIMER FOR WESTIN PRODUCTS

Buyer assumes all risk and liability whatsoever from the installation and use of Westin products. Westin products are sold as decorative accessories and should not be relied upon as protection for the vehicle or occupants in the event of a collision or roll over. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact should not be modified by any aftermarket Grille Guard, Push Bar, Light Bar or Bull Bar without first consulting the vehicle manufacturer. Westin Automotive Products, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of a collision or roll over.